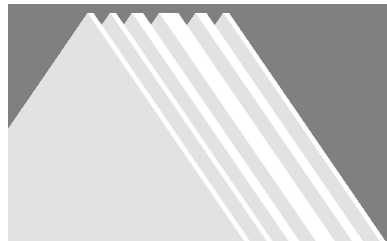
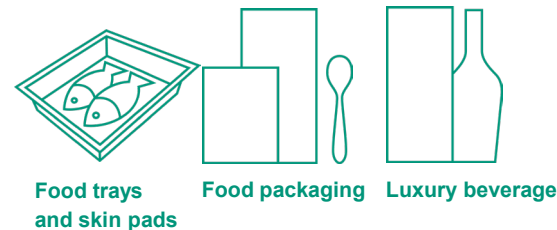


Technical specifications



Top coating
 Pre coating
 Bleached chemical pulp
 Groundwood pulp
 Bleached chemical pulp
 Reverse coating



Typical technical values for PankaLux Plus

Property / Unit	Tolerance												Standards
Basic Weight, lb/1000 ft ²	±4%	63.5	68.6	73.7	78.9	84.0	89.1	94.2	99.3	104.5	109.6 ¹		ISO 536
Caliper, pts	±5%	20.9	22.8	24.4	26.8	28.7	30.7	33.1	35.2	37.4	39.8		ISO 534
Moisture, %	±1.5	8.5	8.5	8.5	9.0	9.0	9.0	9.0	9.5	9.5	9.5		ISO 287
Bending moment Taber 15° MD, gcm	-15%	273	337	407	477	568	666	764	875	995	1263		ISO 2493
Bending moment Taber 15° CD, gcm	-15%	124	153	185	217	258	303	348	398	453	574		

¹Minimum production volume 10 tonnes

Properties not related to grammage

Property / Unit	Tolerance	Values	Standards
ISO Brightness C/2°, %, top	±1.5	85	ISO 2470-1
ISO Brightness C/2°, %, reverse	±1.5	80	ISO 2470-1
Colour CIELAB L * C/2°, top		93.5	ISO 5631-1
Colour CIELAB a * C/2°, top		0.7	ISO 5631-1
Colour CIELAB b * C/2°, top		0.5	ISO 5631-1
Surface Smoothness, PPS 10, µm	±0.3	1.0	ISO 8791-4
Smoothness Bendtsen, top, ml/min	< 60	40	ISO 8791-2
Gloss 75°, %	> 40	40	ISO 8254-1
Scott Bond, Lbfft/1000 in ²	> 48	53	TAPPI 569
Cobb 180 s top, g/m ²	< 60	50	ISO 535
Cobb 180 s reverse, g/m ²	< 60	50	ISO 535

All properties according to Pankakoski Mill measurements tested in manufacturing conditions
 Test climate 23°C / 50%RH (according to ISO 187). Tolerances based upon 95% confidence limits, apply to reel average.
 In order to verify, reel average shall be based on 5 single measurements randomly sampled within the reel. These averages will be for at least 19 of 20 reels within the specification limits.



For more information contact your local sales representatives or

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Scan to find your local Pankaboard sales contact

